Dart Aerospace Ltd. Monday, 11/21/2005 7:41:48 PM **Process Sheet** Úser: : 3" OUTER TUBE **Drawing Name** : CU-DAR001 Dart Helicopters Services Customer Job Number : 24841 : 10796 **Estimate Number** : D26001240 **Part Number** AIH: P.O. Number D2600 REV D1 **Drawing Number** : 11/21/2005 S.O. No. : NIA This Issue : 4/4: Project Number : NC Prsht Rev. : PURCHASED PARTS **Drawing Revision** :NIA : NIA First Issue Material :NIA Each **Previous Run** : 12/15/2005 Qty: **Due Date** Written By Checked & Approved By : Est Rev:A 99.08.18 Was 2600-1 added -240 for length EC Comment **Additional Product** Job Number: Description: Machine Or Operation: Seq.#: **PURCHASING** PG 1.0 Comment: PURCHASING 2008933 AP 05/11/25 Issue P/0: PO 00000773 a) Extrude as per Dwg D2600 (240" long) b) Material: 6061-T6 c) Tool: MH-18870 OR BONL #897121 d) Material certification is required. Extrusion Round 3" 206 D26001240 2.0 1.0000 Each(s)/Unit Total: 50.0000 Each(s) Comment: Qty.: Extrusion Round 3" 206 PACKAGING RESOURCE #1 PACKAGING 1 3.0 Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage CJ05/12/15 Ensure material certification is attached DIMENSIONAL CHECK QC6 4.0 Comment: DIMENSIONAL CHECK

PACKAGING RESOURCE #1

5.0

PACKAGING 1

Identify and Stock
Location:

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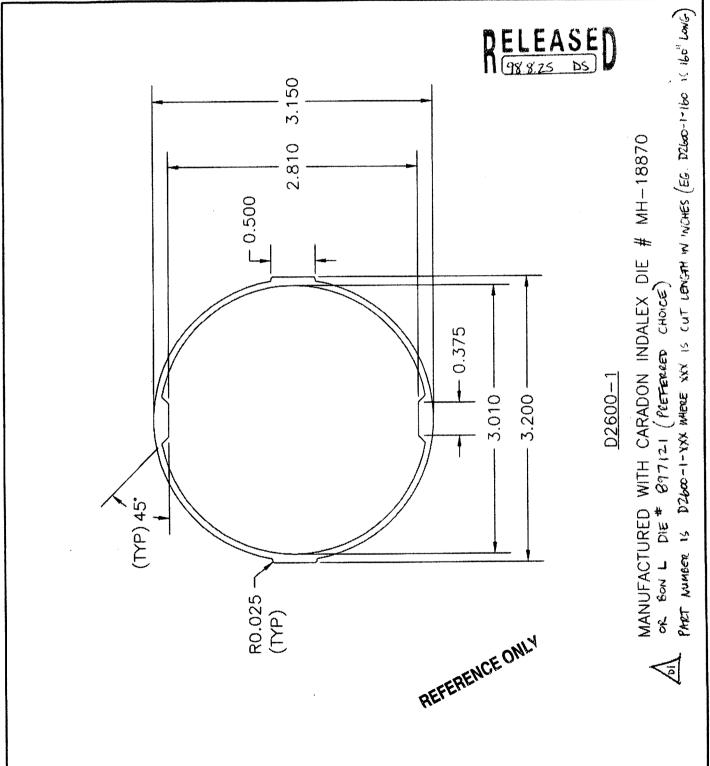
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NOTE: Date & initial all entries





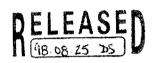
DESIGN	ORAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA)	
CHECKED	APPROVED	DRAWING NO. D2600 SHEE	REV. T 2 OF	_
DATE		TITLE	SCA	ILE
98.08.20		EXTRUSION		1:1







	DESIGI	ig/	DRAWN BY	DART AEROSPACE LTD hawkesbury, ontario, canada
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	X	E	144	D2600 SHEET 1 OF 5
	DATE			TITLE SCALE
	98.0	8.20		EXTRUSION 1:1
	Α		97.01.21	NEW ISSUE
	В		97.09.09	CHANGE MATERIAL SPEC.
	С		98.04.16	ADD D2600-3, UPDATE D2600-1 WIDTH, ADD DIE NO.
	D		98.08.20	INCREASE MIN. UTS TO 40 KSI
	ÐΙ		01-04-17	ADD PART NUMBERS & DIE NUMBERS &



GENERAL NOTES

1. MATERIAL: 6061-T6 (QQ-A-200/8)

MINIMUM YIELD TENSILE STRENGTH = 35 ksi MINIMUM ULTIMATE TENSILE STRENGTH = 40 ksi MINIMUM ELONGATION = 8 %

A SAMPLE FROM EACH BATCH WILL BE PULL TESTED TO ASTM STANDARD B221 BY AN APPROVED TESTING FACILITY TO ENSURE THAT THE BATCH MEETS THE ABOVE MINIMUM MECHANICAL PROPERTIES.

- 2. BREAK ALL SHARP CORNERS 0.010 MAX.
- NO TOOLING MARKS.
- 4. TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 5. ALL DIMENSIONS ARE IN INCHES.

REFERENCE ONL

Job Costing Report

Dart Aerospace Ltd. Hawkesbury

Nov 17, 2005 03:30 pm

Work Order No : 0024841

Project Name Department Code: : D2600-1-240

- Burden Flags - : NNNNNNN Project For -- : -WK550

WO Status : Open Work Order Type : Main

Invoice State : Not Invoiced Main WO Number

House Part Number: D2600-1-240 Invoice Date

Invoice Number: Description : Extrusion Round 3" 206

Invoice Amount : Manufactured : Yes

0.00 50

Amount Req'd: Amount Done : 0

Order Entry No: OE Value : 0.00 Start Date : 11-17-05

Est Finish Date : 12-20-05

Act Finish Date : Est Margin 0.000% 0.000% Actual Margin : Drawings Reqd : No

Ok for Approval :

\$0 Posted to Finished Goods Approval Rec'd

		Estimated	Actual	Var. %	Posted	To Post
Material Cost	:	0.00	0.00	0.00	0.00	0.00
Engineering Hours	:	0.00	0.00	0.00		
Engineering Cost	:	0.00	0.00	0.00	0.00	0.00
Production Hours	:	0.00	0.00	0.00		
Production Cost	:	0.00	0.00	0.00	0.00	0.00
Packaging Hours	:	0.00	0.00	0.00		
Packaging Cost	:	0.00	0.00	0.00	0.00	0.00
OverHead Hours	:	0.00	0.00	0.00		
OverHead Cost	:	0.00	0.00	0.00	0.00	0.00
CNC Hours	:	0.00	0.00	0.00		
CNC	:	0.00	0.00	0.00	0.00	0.00
Misc. Hours	:	0.00	0.00	0.00		
Misc.	:	0.00	0.00	0.00	0.00	0.00
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0.00 0.00 Labour Hrs/Amount Done :

0.00 0.00 Profits/(Loss) :

BON L CANADA INC.

STOMER ID/N° DU CLIENT ORDER DATE CUST. P.O. NO./N° DE COMM. DU CLIENT JOB/PROJET

SUBSIDIARIES OF TREDEGAR CORPORATION FILIALES DE LA CORPORATION TREDEGAR

3HIP TO/EXPÉDIÉ À

HAWKESBURY

<6A 1K7

DART AEROSPACE LTD.

PHONE 613-632-336

1270 ABERDEEN ST.

THE WILLIAM L. BONNELL COMPANY, INC. BON L MANUFACTURING COMPANY

INVOICING COMPANY AND LOCATION BUREAU DE FACTURATION

SHIPPING MANIFEST BORDEREAU D'EXPEDITION

DART AERUSPACE LTD.

1270 ABERDEEN ST.

PHONE 613-632-3336

SOLD TO/VENDU À

MAWKESBURY

K6A 1K7

BON L CANADA INC 500 EDWARD AVENUE RICHMOND HIL ON

LOC/USINE

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SALESMAN/VENDEUR

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BILL OF LADING NUMBER/N° DE CONNAISSEMENT

TRAILER NO./N° DE REMORQUE

66147

MANIFEST NUMBER/N° D'EXPÉDITION REFER TO THESE NUMBERS ON

ALL CORRESPONDENCE. RÉFÉREZ-VOUS À CES **NUMÉROS POUR TOUTE** CORRESPONDANCE.

SALES ORDER NUMBER/N° DE COMM.

MANIFEST DATE/DATE D'EXPÉDITION

CREDIT REP SALES REP REP. DU CRÉDIT REP. DES VENTES DENNYS, MELOD 905-508-9244

FIELD SALES REP CUST SERVICE REP REP. RÉGIONAL DES VENTES REP. SERVICE CLIENTÈLE 59358

Kutter A 450-435-6551

Burton D 905-427-2227

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BON L CANADA INC

500 EDWARD AVENUE RICHMOND HILL, ON L4C 4Y9

CERTIFICATE OF COMPLIANCE

Cert Date	Cert No.	Sales Order	Page
12/14/05	132184	78944	1
Cust PO	B/L No	Lot	Date
173	00287984	78944010	12/14/05

Sold To 48024

DART AEROSPACE LTD. 1270 ABERDEEN ST. HAWKESBURY, ON K6A 1K7 Ship To 46024

DART AEROSPACE LTD. 1270 ABERDEEN ST. HAWKESBURY, ON K6A 1K7

Item No	Part No	tem Description		Gust Part
1.000	DAA-897121-2	240" Mill 6061 T6		D2600-1-240
Gross Weight	605 KG	S		
Net City Specification	570 KG	59 PC	360 M	1 PKG

AMS-QQ-A-200/8 & ASTM B221-00

Mechanical Tests: Test Tensile Yield Bend/ No. MPA / KSI MPA / KSI %Elongation Conduct/vi Drift HR-E 320.0 / 46.4 4 291.8 / 42.3 14.3 92 Chemical Analysis: G. 06.12 MG CR GA OTHER

.669 .306 .272 .065 .905 .067 .000 .121 .000 .010 .017 .000 .000 .646 .276 .260 .076 .863 .061 .000 .013 .000 .010 .017 .000

This will certify that the material described herein has been inspected and tested in accordance with Bon L Canada's standard sampling and testing procedures or in accordance with the requirements of any specifications forming a part of the material description to the extent indicated herein. Data of chemical composition for the material and test results from samples representative of the material are set forth above hereof or in any attachments hereto. This information shows that the material meets the applicable requirements. Inspection and test records are maintained on file. This certificate shall be deemed apart of and subject to the terms and conditions of warranty set forth on the reverse side of our order acknowledgement form. No other warranties are applicable.

Ritchie Bisnauth, QA Manager Signed for Bon L Canada